

## SCOPE OF ACCREDITATION

### Materials Testing Laboratories

**SGS North America, Inc., Melrose Park**  
1390 North 25th Ave.  
Melrose Park, IL 60160

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

#### AC7101/1 Rev G - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on audits on/after 5 May 2019)

#### AC7101/2 Rev E - Nadcap Audit Criteria for Materials Testing Laboratories – Chemical Analysis (to be used on audits on/after 30 August 2020)

(F) Atomic or Optical Emission Spectroscopy (AES or OES)

(F2) Atomic Emission Spectroscopy – Inductively Coupled Plasma (ICP–OES/AES)

(F3) Atomic Emission Spectroscopy – Spark/Arc (S/A–OES)

(G) Elemental Analysis (Combustion or Fusion)

(G1) Carbon

(G2) Hydrogen

(G3) Nitrogen

(G4) Oxygen

(G5) Sulfur

Specify the Alloy Base for Accreditation

Fe Base

Ni Base

Ti Base

#### AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016)

(A) Room Temperature Tensile

(N) Impact

#### AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – Metallography and Microindentation Hardness (to be used on/after 14 August, 2016)

(L0) Metallographic Evaluation

- (L1) Microindentation (Interior)
- (L10) Near Surface Examinations – Carburization / Decarburization
- (L11) Grain Size
- (L12) Inclusion Rating
- (L2) Near Surface Examinations – Alloy Depletion
- (L3) Near Surface Examinations – Oxidation/Corrosion
- (L5) Near Surface Examinations – Microindentation (Surface–Case Depth)
- (L6) Near Surface Examinations – Nitriding
- (L7) Near Surface Examinations – IGA, IGO
- (L8) Near Surface Examinations – Alpha Case: Wrought Titanium
- (XL) Macro Examination

**AC7101/5 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Hardness Testing (Macro) (to be used on audits BEFORE 07-May-2023)**

- (M1) Brinell Hardness
- (M2) Rockwell Hardness
- (M3) Vickers Hardness

**AC7101/7 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)**

- (Z) Standard Specimen Machining
- (Z3) Cast Specimens

**ISO/IEC - Currently accredited by an ILAC approved source**

**Lab Type - Lab Type**

Independent